



The Fowler Universal-type V-Block is a precise tool used for layout work in the toolroom and has the capability of holding square or round workpieces with greater accuracy.

Features

- Two clamps, with screw hole at 90 degrees for positive clamping of work, are included.
- Clamping capacity=2"(50mm.)
- V-Blocks are constructed with stepped grooves which allow the clamps to be inserted without protrusion, thus allowing V-Blocks to be used on base, ends or sides.
- Hardened steel. All sides of V-Blocks precision ground parallel and square within .0002".
- Matched pair of V-Blocks are perfectly aligned with 90 degree V-grooves ground central and parallel to the sides and base.



Order No.	Description	Height	Length	Width
52-475-555	Universal V-Block Set	2"	2 ³ / ₄ "	2"



▲ #52-475-005 &
#52-475-010.



▲ #52-475-015

Special Features:

- V-Blocks made of chrome steel and hardened to Rockwell 60C and ground.
- All sides are ground square and parallel to each other.
- Model Nos. 52-475-015 and 52-475-020 are designed so that the clamps do not protrude over the sides. Thus the tool can be used on its side.
- Accurate enough to be used in layouts and surface plate work.
- 90 degree V's are ground central, parallel and square with ends within .0002".
- Precision ground and matched in pairs.
- Sturdy enough for machining operations.
- V-Block sets include clamps.



Order No.	Capacity (Diameter)	Size		
		Height	Width	Length
V-Block Sets w/Clamps:				
52-475-005	1"	1 ³ / ₈ "	1 ⁵ / ₈ "	1 ³ / ₄ "
52-475-010	1 ¹ / ₂ "	1 ⁵ / ₈ "	1 ³ / ₄ "	2 ³ / ₄ "
52-475-015	1 ¹ / ₂ "	1 ³ / ₄ "	2 ¹ / ₂ "	2 ³ / ₄ "
52-475-020	2 ¹ / ₈ "	2 ³ / ₄ "	3 ¹ / ₂ "	4 ⁷ / ₈ "
Extra Clamps for V-Blocks:				
52-476-005	2 Clamps for 52-475-005.			
52-476-010	2 Clamps for 52-475-010			
52-476-015	2 Clamps for 52-475-015.			
52-476-020	2 Clamps for 52-475-020			