# ZERO SPINDLE COMPONENTS TO CHECK PARTS HELD ON OUTSIDE DIAMETERS OR MALE THREADS

1 888 354 2525

#### **ZERO SPINDLES:**

# **ODC COLLET CHUCK**

## CHUCKS

### COLLET CHUCKS OFF-LEAD THREAD ARBOR

- \* AD-012 "M" = 2.187"
- \* WIDE GRIP LENGTH
- \* 3 JAW CHUCKS STANDARD
- \* PRECISION 5C \* MALE THREADS

- \* AD-013 "M" = 2.937"
- \* INTERCHANGEABLE COLLETS \* PART STOPS AVAILABLE
  - \* 4 JAW CHUCKS FOR THIN PARTS

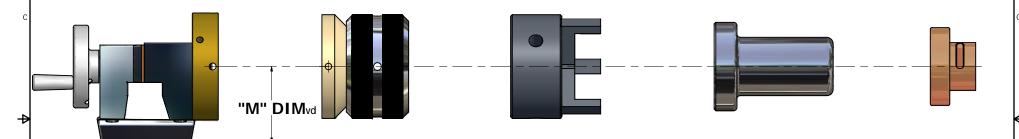
\* FULL CIRCLE WELDED JAWS

\* PRECISION 1C \* METRIC AND INCH

\* AD-014 "M" = 3.875" \* AD-015

- \* 3.5" TO 8.0" SCROLL CHUCK \* INTERNAL / EXTERNAL JAWS
- \* PART STOPS

- "M" = 5.250"
- \* WITH CENTRALIZING COLLAR
- \* WITH SPINDLE LOCK
- \* SPINDLE CAN BE MOTORIZED



OUTSIDE DIAMETERS EFFECTED	.50 TO 5.0 INCHES	.125 TO 10.0 INCHES	.016 TO 1.062 INCHES	.250 TO 6.0 " THREADS
MAX PART TOLERANCE	NONE	NONE	REF. COLLET SPECS	PER THREAD SPECS
ACCURACY	.0003" TIR	.0001" TIR	.0001" TIR	.0001 " TIR
METHOD OF ACTUATION	ROTATE NUT TO SECURE	CHUCK KEY	DRAW BAR	HANDLE & DRAW BAR

# **ALL GAGING SYSTEMS CAN ACCOMODATE:**

- \* A SERIES OF POT CHUCKS FOR DIFFERENT PARTS USING ONE SPINDLE
- \* ADDITION OF A THREAD CHECKING ATTACHMENT
- \* SPECIFIC PART STOPS
- \* ETCHED INDEX DIALS
- \* ZERO SPINDLE CAN BE VERTICAL MOUNTED TO EASE PART LOADING
- \* ADDITIONAL COMPONENTS AVAILABLE: MAGNETIC, AIR CHUCKS, ETC..

DRAWN	5/2/2005							
dgloyeski	5/2/2005							
CHECKED								
		TITLE						
QA								
MFG		ZERO SPINDLE O.D. COMPONENTS						
			J	0.5. 00	0.12.1.0			
APPROVED								
		SIZE		DWG NO		REV		
		C		5-26-2005 E	DG			
		SCALE			SHEET 1 OF 1			