



▲ Left: Blocks with one hole #52-439-001; right: Blocks with 31 holes #52-439-031.



▲ Parallel Set #52-437-001.

#### Features #52-439 Series:

- 1-2-3 Blocks—tolerances guaranteed to .0001" for squareness per inch.
- Available in two styles—with one or thirty-one holes. Blocks are matched in pairs and measure 1" x 2" x 3".
- Very useful in mounting work for precision grinding, layout work, etc.
- Blocks hardened to 58-60 Rockwell C. Ground to surface finish 6-10 microinches.
- Matched accuracy within  $\pm .0002$ ".
- Price per pair.

#### Features #52-437-001:

- Set of four pairs of parallels are hardened and ground. A must for every shop.
- Sizes: 1", 1 $\frac{1}{4}$ ", 1 $\frac{1}{2}$ " and 1 $\frac{3}{4}$ " in height x 6" long with  $\frac{5}{16}$ " holes.
- 1 $\frac{1}{2}$ " and 1 $\frac{3}{4}$ " parallels are  $\frac{1}{2}$ " thick.
- 1" and 1 $\frac{1}{4}$ " parallels are  $\frac{3}{16}$ " thick.
- Width & height variations = maximum .0004"

#### Features #52-439-246:

- 2-4-6 Blocks.
- Parallelism within .0003".
- Squareness within .0003" per inch.
- Block hardened to 56—60 RC.
- Flatness within .0002" per inch.
- Matched pairs measure 2"x4"x6".
- Price per pair.

| Order No.           | Description                     | Parallel Accuracy |
|---------------------|---------------------------------|-------------------|
| <b>1-2-3 Blocks</b> |                                 |                   |
| 52-439-001          | Set of 2 Blocks with 1 hole.    | .0002"            |
| 52-439-011          | Set of 2 Blocks with 1 hole.    | .0003"            |
| 52-439-031          | Set of 2 Blocks with 31 holes.  | .0002"            |
| <b>2-4-6 Blocks</b> |                                 |                   |
| 52-439-246          | Set of 2 Blocks with 31 holes.  | .001"             |
| <b>Parallels</b>    |                                 |                   |
| 52-437-001          | Set of Four Pairs of Parallels. | .0002"            |

