

# Fowler

## Precision V-Blocks

Fowler precision V-Blocks offer a quick, accurate and positive means of holding workpieces for layout, machining, grinding or inspection.

### Special Features:

- One reversible swing-away clamp is included with each V-Block.
- The unique offset hole pattern in the top of the V-Block offers a wide variety of clamping possibilities.
- Side slots allow easy clamping to almost any work surface.
- V-Blocks come in 60 & 90 degree models.
- Ground square, parallel and central within .0002".
- Sizes other than those listed can be manufactured on special order.



▲ 90 Degree V-Block No. 57-475-222.



Number	Dimensions	Capacity
<b>Individual 90 degree Single V-Blocks:</b>		
57-475-222	2 <sup>1</sup> / <sub>2</sub> " x 2 <sup>1</sup> / <sub>2</sub> " x 2"	1 <sup>3</sup> / <sub>8</sub> "
57-475-334*	3" x 4" x 3"	2 <sup>1</sup> / <sub>4</sub> "
57-475-466*	6" x 6" x 4"	4 <sup>3</sup> / <sub>8</sub> "
<b>Sets: 90 degree V-Blocks (2 matched pieces per set, matched accuracy .0001"):</b>		
57-475-444	2 <sup>1</sup> / <sub>2</sub> " x 2 <sup>1</sup> / <sub>2</sub> " x 2"	1 <sup>3</sup> / <sub>8</sub> "
57-475-668*	3" x 4" x 3"	2 <sup>1</sup> / <sub>4</sub> "
57-475-932*	6" x 6" x 4"	4 <sup>3</sup> / <sub>8</sub> "
<b>Individual 60 degree Single V-Blocks:</b>		
57-475-602	2 <sup>1</sup> / <sub>2</sub> " x 2 <sup>1</sup> / <sub>2</sub> " x 2"	1 <sup>3</sup> / <sub>8</sub> "
57-475-604*	3" x 4" x 3"	2 <sup>1</sup> / <sub>4</sub> "
<b>Sets: 60 degree V-Blocks (2 matched pieces per set, matched accuracy .0001"):</b>		
57-475-622	2 <sup>1</sup> / <sub>2</sub> " x 2 <sup>1</sup> / <sub>2</sub> " x 2"	1 <sup>3</sup> / <sub>8</sub> "
57-475-644*	3" x 4" x 3"	2 <sup>1</sup> / <sub>4</sub> "

\*Units shown with asterisks have bolt-on facility for sine plates.  
Contact the Fowler Technical Department for more details.