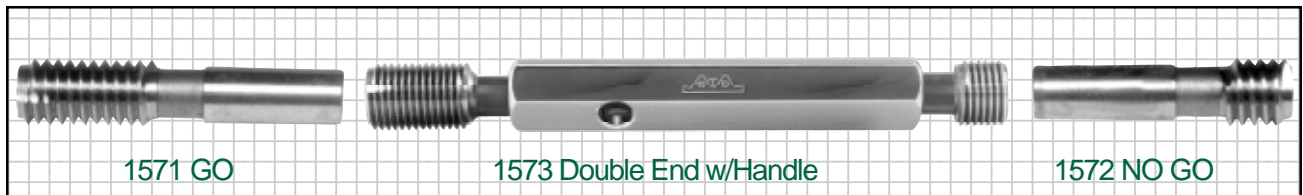


# Taper Lock

■ Metric Sizes - Class 6H



Nominal Size & Pitch mm	1509 GO Member		1559 NO GO Member		1529 Double End w / Handle		Handle Only	
	EDP No.	Price	EDP No.	Price	EDP No.	Price	No.	Price
M2.5 X 0.45	<b>227200</b>	42.00	<b>237200</b>	42.00	<b>227223</b>	92.00	000	8.00
M3 X 0.5	<b>227300</b>	42.00	<b>237300</b>	42.00	<b>227323</b>	92.00	00	8.00
M3.5 X 0.6	<b>227400</b>	37.00	<b>237400</b>	37.00	<b>227423</b>	82.00	00	8.00
M4 X 0.7	<b>227500</b>	37.00	<b>237500</b>	37.00	<b>227523</b>	82.00	0	8.00
M5 X 0.8	<b>227600</b>	37.00	<b>237600</b>	37.00	<b>227623</b>	82.00	0	8.00
M6 X 1.0	<b>227700</b>	30.00	<b>237700</b>	30.00	<b>227723</b>	68.00	1	8.00
M8 X 1.25	<b>227800</b>	30.00	<b>237800</b>	30.00	<b>227823</b>	68.00	1	8.00
M10 X 1.5	<b>228000</b>	32.00	<b>238000</b>	32.00	<b>228023</b>	72.00	2	8.00
M10 X 1.25	<b>228100</b>	32.00	<b>238100</b>	32.00	<b>228123</b>	72.00	2	8.00
M12 X 1.75	<b>228300</b>	36.00	<b>238300</b>	36.00	<b>228323</b>	80.00	2	8.00
M12 X 1.25	<b>228500</b>	36.00	<b>238500</b>	36.00	<b>228523</b>	80.00	2	8.00
M14 X 2.0	<b>228700</b>	42.00	<b>238700</b>	42.00	<b>228723</b>	92.00	3	8.00
M14 X 1.5	<b>228800</b>	42.00	<b>238800</b>	42.00	<b>228823</b>	92.00	3	8.00
M16 X 2.0	<b>229000</b>	43.00	<b>239000</b>	43.00	<b>229023</b>	94.00	3	8.00
M16 X 1.5	<b>229100</b>	43.00	<b>239100</b>	43.00	<b>229123</b>	94.00	3	8.00
M18 X 1.5	<b>229300</b>	49.00	<b>239300</b>	49.00	<b>229323</b>	106.00	3	8.00
M20 X 2.5	<b>229400</b>	51.00	<b>239400</b>	51.00	<b>229423</b>	110.00	3	8.00
M20 X 1.5	<b>229500</b>	51.00	<b>239500</b>	51.00	<b>229523</b>	110.00	3	8.00

For members only add 25% for reversible style. Add 30% for chrome.

Handles are not included with single members. If handles are required for GO or NO GO members, specify "with handle."

When ordering, please use EDP numbers. For complete gage dimensions, refer to table on page 4.

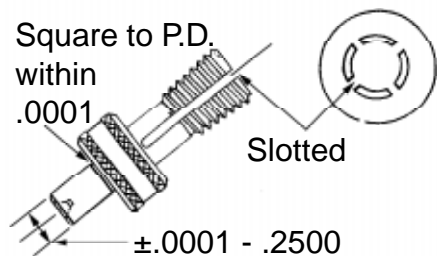
# Centerline Hole Location Gages

Threaded hole location plugs are slotted\* every 90° around the plug, and the pitch diameter is ground to assure positive location at the pitch diameter of the part being checked. Use to check centerline distance between two or more tapped holes. Normally used in pairs. Concentric to P.D. .0002 T.I.R.

Size (Inch)	EDP No.	Price
0-80 UNF	<b>480100</b>	90.00
1-64 UNC	<b>480200</b>	87.00
1-72 UNF	<b>480300</b>	87.00
2-56 UNC	<b>480400</b>	85.00
2-64 UNF	<b>480500</b>	85.00
3-48 UNC	<b>480600</b>	81.00
3-56 UNF	<b>480700</b>	81.00
4-40 UNC	<b>480900</b>	76.00
4-48 UNF	<b>481000</b>	76.00
5-40 UNC	<b>481100</b>	83.00
5-44 UNF	<b>481200</b>	83.00
6-32 UNC	<b>481300</b>	84.00
6-40 UNF	<b>481400</b>	84.00
8-32 UNC	<b>481500</b>	79.00
8-36 UNF	<b>481600</b>	79.00
10-24 UNC	<b>481700</b>	78.00
10-32 UNF	<b>481800</b>	78.00
12-24 UNC	<b>481900</b>	76.00
12-28 UNF	<b>482000</b>	76.00
1/4-20 UNC	<b>482200</b>	67.00
1/4-28 UNF	<b>482300</b>	67.00

Size (Inch)	EDP No.	Price
5/16-18 UNC	<b>482500</b>	68.00
5/16-24 UNF	<b>482600</b>	68.00
3/8-16 UNC	<b>482800</b>	72.00
3/8-24 UNF	<b>482900</b>	72.00
7/16-14 UNC	<b>483100</b>	70.00
7/16-20 UNF	<b>483200</b>	70.00
1/2-13 UNC	<b>483400</b>	75.00
1/2-20 UNF	<b>483500</b>	75.00
9/16-12 UNC	<b>483700</b>	74.00
9/16-18 UNF	<b>483800</b>	74.00
5/8-11 UNC	<b>484000</b>	76.00
5/8-18 UNF	<b>484100</b>	76.00
3/4-10 UNC	<b>484400</b>	80.00
3/4-16 UNF	<b>484500</b>	80.00
7/8-9 UNC	<b>484800</b>	93.00
7/8-14 UNF	<b>484900</b>	93.00
1-8 UNC	<b>485200</b>	132.00
1-12 UNF	<b>485300</b>	132.00

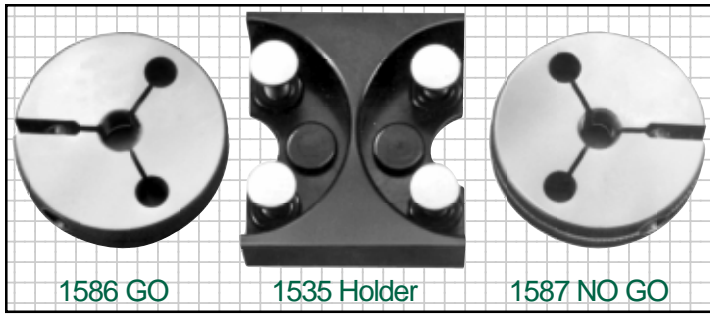
Size (Metric)	EDP No.	Price
M4 X .7	<b>487500</b>	95.00
M5 X .8	<b>487600</b>	89.00
M6 X 1.0	<b>487700</b>	80.00
M8 X 1.25	<b>487800</b>	80.00
M10 X 1.5	<b>488000</b>	84.00
M12 X 1.75	<b>488300</b>	85.00
M12 X 1.25	<b>488500</b>	86.00



\*#10, M5 and smaller are of solid construction (not slotted).



■ Metric Sizes - Class 6g



For complete gage and holder dimensions, refer to tables on page 10.

When ordering, please use EDP numbers.

Nominal Size & Pitch mm	1586 GO Ring		1587 NO GO Ring		Optional Holder Only		1524 GO - NO GO w/o holder	
	EDP No.	Price	EDP No.	Price	EDP No.	Price	EDP No.	Price
M2.5 X 0.45	367200	107.00	377200	107.00	701022	14.00	367237	214.00
M3 X 0.50	367300	95.00	377300	95.00	701022	14.00	367337	190.00
M3.5 X 0.6	367400	95.00	377400	95.00	701022	14.00	367437	190.00
M4 X 0.70	367500	86.00	377500	86.00	701022	14.00	367537	172.00
M5 X 0.80	367600	86.00	377600	86.00	701022	14.00	367637	172.00
M6 X 1	367700	81.00	377700	81.00	701023	16.00	367737	162.00
M8 X 1.25	367800	81.00	377800	81.00	701023	16.00	367837	162.00
M10 X 1.5	368000	85.00	378000	85.00	701024	18.00	368037	170.00
M10 X 1.25	368100	85.00	378100	85.00	701024	18.00	368137	170.00
M12 X 1.75	368300	93.00	378300	93.00	701024	18.00	368337	186.00
M12 X 1.25	368500	93.00	378500	93.00	701024	18.00	368537	186.00
M14 X 2	368700	104.00	378700	104.00	701025	22.00	368737	208.00
M14 X 1.5	368800	104.00	378800	104.00	701025	22.00	368837	208.00
M16 X 2	369000	107.00	379000	107.00	701025	22.00	369037	214.00
M16 X 1.5	369100	107.00	379100	107.00	701025	22.00	369137	214.00
M18 X 1.5	369300	147.00	379300	147.00	701025	22.00	369337	294.00
M20 X 2.5	369400	160.00	379400	160.00	701025	22.00	369437	320.00
M20 X 1.5	369500	160.00	379500	160.00	701025	22.00	369537	320.00

■ Truncated - Taper Lock - Class X\*

■ Metric Sizes - Class 6g



Nominal Size & Pitch mm	1576T GO Member		1577T NO GO Member		w/Handle 1578T Double End		Handle Only	
	EDP No.	Price	EDP No.	Price	EDP No.	Price	No.	Price
M2.5 X 0.45	387200	76.00	397200	76.00	387239	160.00	000	8.00
M3 X 0.50	387300	71.00	397300	71.00	387339	150.00	00	8.00
M3.5 X 0.6	387400	71.00	397400	71.00	387439	150.00	00	8.00
M4 X 0.70	387500	71.00	397500	71.00	387539	150.00	0	8.00
M5 X 0.80	387600	71.00	397600	71.00	387639	150.00	0	8.00
M6 X 1	387700	63.00	397700	63.00	387739	134.00	1	8.00
M8 X 1.25	387800	63.00	397800	63.00	387839	134.00	1	8.00
M10 X 1.5	388000	65.00	398000	65.00	388039	138.00	2	8.00
M10 X 1.25	388100	65.00	398100	65.00	388139	138.00	2	8.00
M12 X 1.75	388300	69.00	398300	69.00	388339	146.00	2	8.00
M12 X 1.25	388500	69.00	398500	69.00	388539	146.00	2	8.00
M14 X 2	388700	83.00	398700	83.00	388739	174.00	3	8.00
M14 X 1.5	388800	83.00	398800	83.00	388839	174.00	3	8.00
M16 X 2	389000	83.00	399000	83.00	389039	174.00	3	8.00
M16 X 1.5	389100	83.00	399100	83.00	389139	174.00	3	8.00
M18 X 1.5	389300	97.00	399300	97.00	389339	202.00	3	8.00
M20 X 2.5	389400	111.00	399400	111.00	389439	230.00	3	8.00
M20 X 1.5	389500	111.00	399500	111.00	389539	230.00	3	8.00

Handles are not included with single members. If handles are required for GO or NO GO members, specify "with handle."

For complete gage dimensions, refer to tables on page 12.

\*Class W tolerance on pitch diameter setting plug gages available, add 33.3%.

When ordering, please use EDP numbers.